

Date: Monday, 03/11/2008 1:08:45 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HARNESS ASSEMBLY		
Job Number	: 43158			Part Number	: D412702101B	
Estimate Number	: 12854			Drawing Number	: ICA 412-702 P79 R 3	
P.O. Number	:			Project Number	: N/A	
This Issue	: 03/11/2008	S.O. No. :		Drawing Revision	: 3	
Prsht Rev.	: NC			Material	:	
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 14/11/2008	Qty: 1 Um: Each
Previous Run	: 42795					
Written By	:					
Checked & Approved By	: <u>JL 08-11-03</u>					
Comment	: est rev A 07.05.10 new issue EC					
	Est Rev:B Removed Decal D3569 07-07-06 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D35737	Adapter	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) ADAPTER batch: <u>B3184</u>	
2.0	D3579046	Shoulder Harness	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) SHOULDER HARNESS RH batch: <u>B43193</u>	
3.0	K62	CLIP	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) CLIP batch: <u>M106486</u>	
4.0	MS24693S272	Screw	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Screw batch: <u>M104746</u>	
5.0	AN960JD10LL	Washer	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Washer batch: <u>M19085</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 03/11/2008 1:08:45 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 43158

Part Number: D412702101B

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS21042L3

Nut



(X)

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: MC091031

8/12/03

8P

7.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

8.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-101B CHG001

Location: PPP-43157

PPP Rev:

8/12/04 (X)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/12/04 (X)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



8/12/04

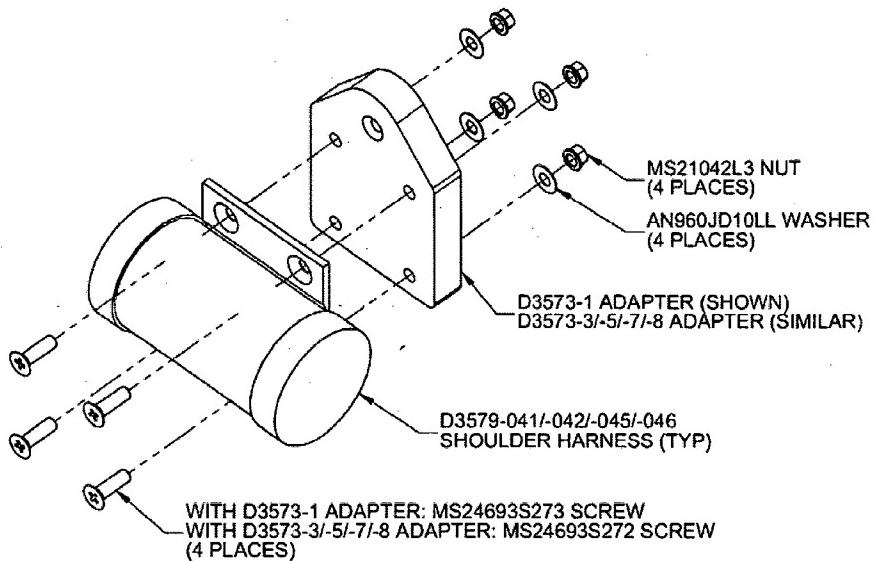
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

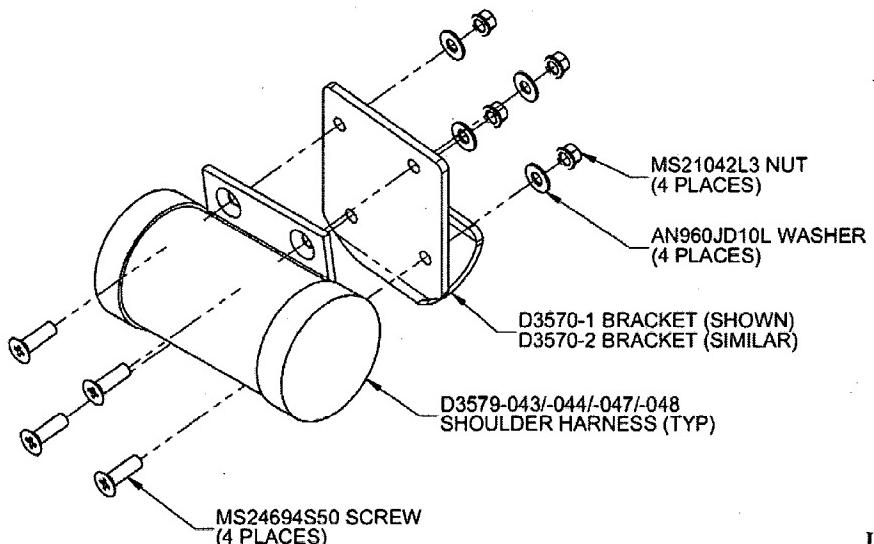
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action , Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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25-00-00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries